

Flywheel, Remove and Install (Z 22 SE, Z 20 LET)



Remove

Clutch plate and clutch pressure plate – see operation "Clutch Plate and Clutch Pressure Plate, Remove and Install" in Group K.

Flywheel from crankshaft – bolts, immobilise the flywheel with **KM-652**.



Clean

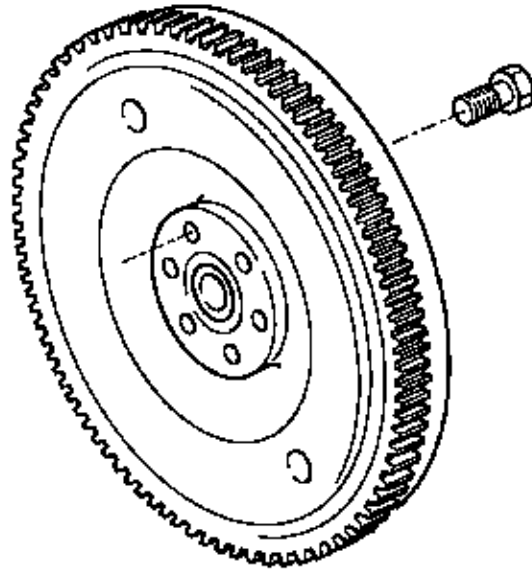
Flywheel bores; flange surfaces of the crankshaft and the flywheel.



Install

Flywheel to crankshaft – align the centring spigot, immobilise the flywheel with **KM-652**, use new bolts, use **53 Nm + 25°** to tighten the bolts evenly.

Clutch plate and clutch pressure plate.



T 5458